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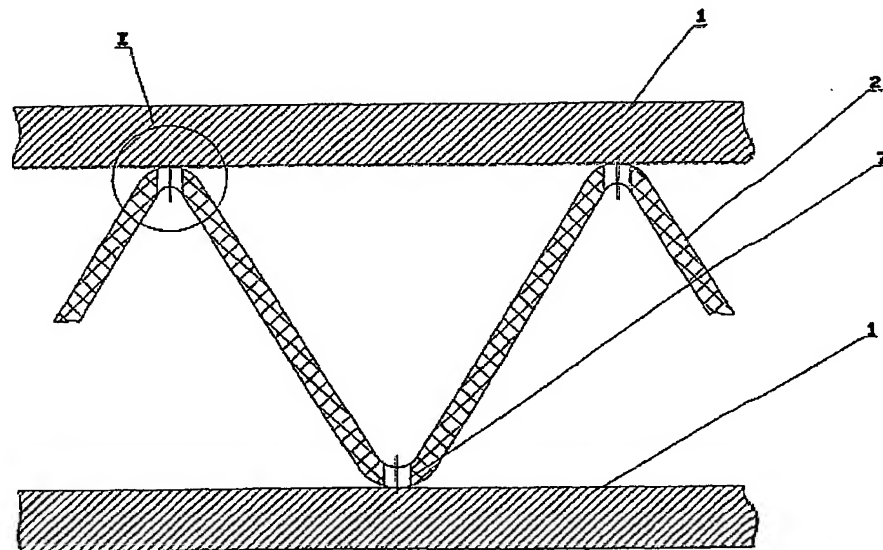
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(54) Title: METHOD FOR PRODUCTION OF SANDWICH PANELS WITH ZIGZAG CORRUGATED CORE



(57) Abstract: The invention can be defined in its most general form as a method for production of sandwich panels with zigzag corrugated core (2) from sheet material used in aircraft construction, shipbuilding, and other branches of industry. With the aim to improve the quality and ease of sheet blank folding into the 3-D relief structure in the sheet blank at locations of crimp zigzag lines (4) protrusions and recesses the holes are punched with the diameter not less than the sheet blank bending radius.



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